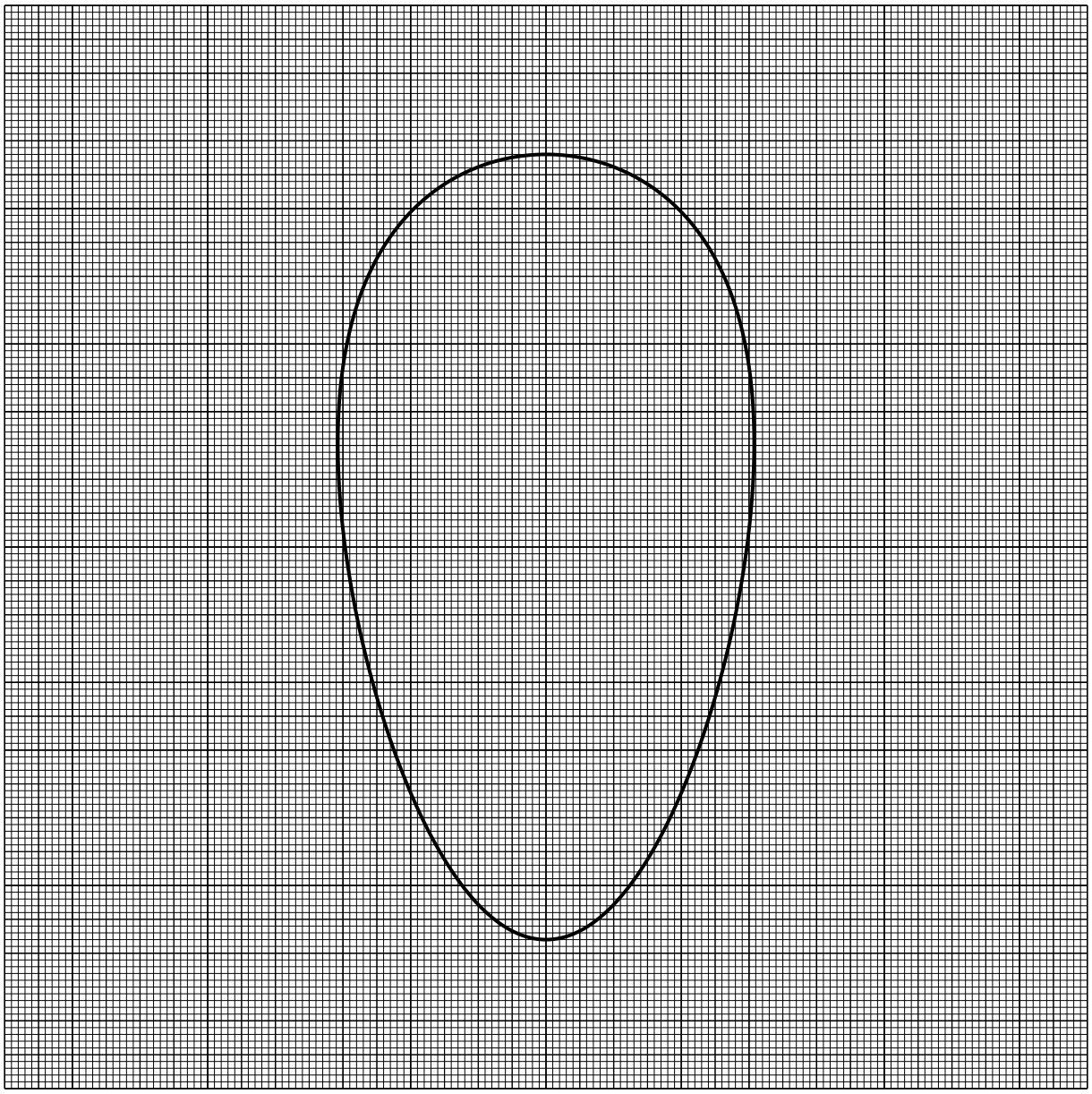

R = 52mm
r = 29mm
alpha = 30